

# Declaration of conformity

n° 11657 / 2016

According to the results of the following tests:

EN 16139 test report n. 213389- 1/2016  
EN 16139 test report n. 213389- 2/2016  
EN 1728 test report n. 213389- 3/2016  
EN 1728 test report n. 213389- 4/2016  
EN 1728 test report n. 213389- 5/2016  
EN 1728 test report n. 213389- 6/2016  
EN 1728 test report n. 213389- 7/2016  
EN 1728 test report n. 213389- 8/2016  
EN 1728 test report n. 213389- 9/2016  
EN 1728 test report n. 213389-10/2016  
EN 1728 test report n. 213389-11/2016  
EN 1728 test report n. 213389-12/2016  
EN 1728 test report n. 213389-13/2016  
EN 1728 test report n. 213389-14/2016  
EN 1022 test report n. 213389-15/2016



we hereby testify that

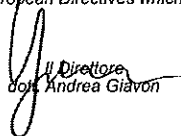
## STECCA chair

of company

CERANTOLA S.P.A. - VIA GIORGIONE 2-ZONA IND.LE - 31037 RAMON DI LORIA (TV)ITALIA

**complies with the strenght, durability and safety requirements of  
1<sup>st</sup> level of EN 16139:2013**

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Dr. Andrea Giavon

July 15th, 2016



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settori legno-arredo, ambiente e alimenti

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Iscr. Reg. Imprese Udine  
nr. iscr. C.F. 01818850305  
Reg. Impr. UD 20663  
P. IVA : 01818850305  
C.Soc. € 984.250,00 i.v.

Sede: Via Antica, 24/3  
33048 S. Giovanni al Nat. UD  
Tel. 0432.747211 r.a.  
Fax 0432.747250  
<http://www.catas.com>  
[lab@catas.com](mailto:lab@catas.com)

Filiale:  
Via Braille, 5  
20851 Lissone MB  
Tel. 039.464567  
Fax 039.464565  
[lissone@catas.com](mailto:lissone@catas.com)

Date received: 26/04/16

Date of issue: 15/07/16

Report consists of 15 test reports.

Defects before testing: None

Sample name: STECCA chair

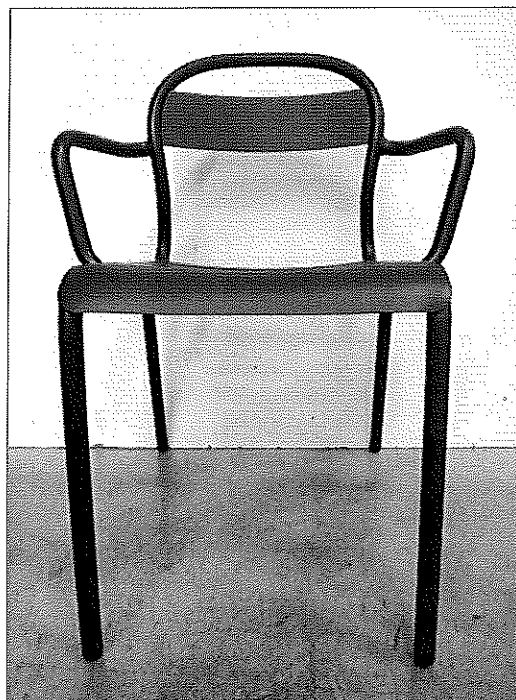
CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## SAMPLE N° 213389

Overall dimensions: 600 x 620 x 820 (h) mm

### List performed tests:

1. Safety requirements EN 16139:2013+AC:2013
2. Information for use EN 16139:2013+AC:2013
3. Seat and back static load test EN 1728:2012+AC:2013
4. Vertical load on back rest EN 1728:2012+AC:2013
5. Arm sideways static load test EN 1728:2012+AC:2013
6. Arm downwards static load test EN 1728:2012+AC:2013
7. Seat and back fatigue test EN 1728:2012+AC:2013
8. Seat front edge durability test EN 1728:2012+AC:2013
9. Arm fatigue test EN 1728:2012+AC:2013
10. Leg forward static load test EN 1728:2012+AC:2013
11. Leg sideways static load test EN 1728:2012+AC:2013
12. Seat impact test EN 1728:2012+AC:2013
13. Back impact test EN 1728:2012+AC:2013
14. Arm rest impact test EN 1728:2012+AC:2013
15. Stability - EN 1022:2005



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Managing Director  
Dr. Andrea Glavon

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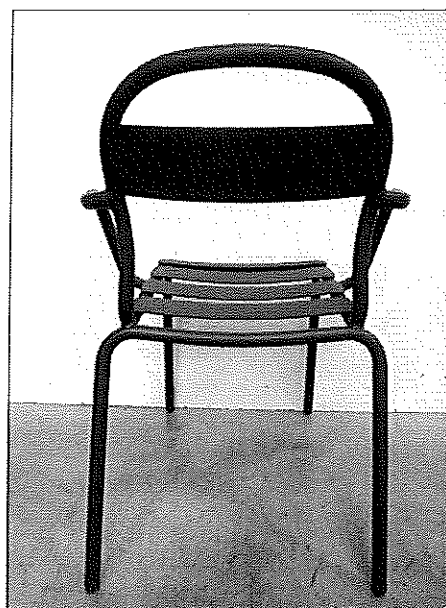
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20851 Lissone MB  
Tel. 039.464567  
Fax 039.464565  
[lissone@catas.com](mailto:lissone@catas.com)

## SAMPLE N° 213389

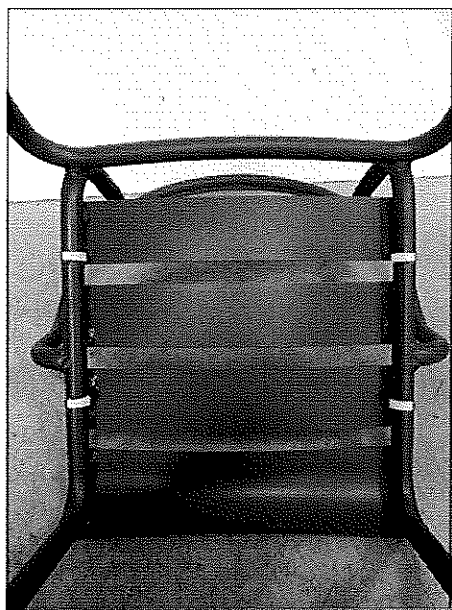
Date of issue: 15/07/16  
Sample weight: Not determined  
Sample name: STECCA chair



Side view



Rear view



Bottom view

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# TEST REPORT

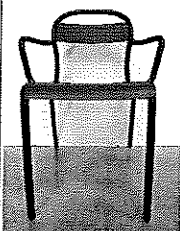
213389 / 1

Date received: 26/04/16

Date of test: 06/05/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Safety requirements EN 16139:2013+AC:2013

### Safety requirements clause 4

Statement checked	Remarks
Corner and edges in contact with the users: • Absence of sharp edges and corners	Yes
Edges on the handles: • Absence of sharp edges and corners in the direction of the force	Handles not present
Other edges: • Absence of sharp edges and corners	Yes
Accessible hollow components: • The ends of hollow components are closed or capped	Yes
Movable and adjustable parts: • It shall not be possible for any movable and adjustable part of the chair to come operate unintentionally.	Movable and adjustable parts not present
Connections between parts of the structure: • It shall not be possible for any load bearing part of the seating to come loose unintentionally	No
Parts which are lubricated: • All the parts which are lubricated shall be designed to protect users	Lubricated parts not present
Shear and squeeze points between movable parts $\geq 7 \text{ mm} \leq 18 \text{ mm}$ : • Shear and squeeze points under influence of powered mechanism • Shear and squeeze points during normal use and during normal movements and actions	Mechanism not present  No
Conformity to clauses 4.1 and 4.2 of standard EN 16139:2013:	YES

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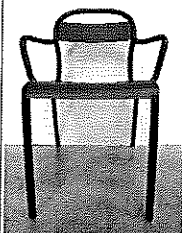


LAB N° 0027  
Membro degli MRA EA, IAF e ILAC

## TEST REPORT

### 213389 / 2

Date received: 26/04/16  
Date of test: 15/07/16  
Date of issue: 15/07/16  
Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Information for use EN 16139:2013+AC:2013

### Information for use clause 7

Statement checked	Remarks
Information for use in the language of the country in which the chair will be delivered to the end user	Italian language
Information regarding the intended use (Annex B of EN 16139:2013)	Present
Instruction for operating the adjusting mechanisms, where applicable	Not applicable
Assembly instructions, where applicable	Not applicable
Instruction for the care and the maintenance of the chair	Present
Information on the choice of castors in relation to the floor surface if the chair is fitted	Castors not present
Advice that only trained personnel may replace or repair seat height adjustment components with energy accumulators if the chair is fitted	Seat height adjustment not present

Conformity to clause 7 of standard EN 16139:2013:

YES

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Dr. Andrea Glavon

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[lab@catas.com](mailto:lab@catas.com)

Filiale:  
Via Braille, 5  
20851 Lissone MB  
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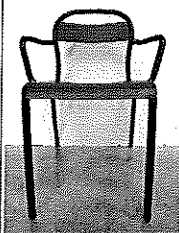
### 213389 / 3

Date received: 26/04/16

Date of test: 09/05/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Seat and back static load test EN 1728:2012+AC:2013

### Seat and back static load test, clause 6.4

#### Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	560	10	No defects

### Seat front edge static load, clause 6.5

Seat load N	Number of cycles	Remarks
1.300	10	No defects

#### Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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Managing Director  
Dr. Andrea Glavon

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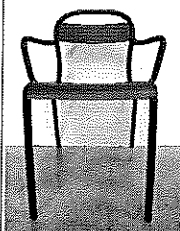
**213389 / 4**

Date received: 26/04/16

Date of test: 09/05/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

**Vertical load on back rest EN 1728:2012+AC:2013**

Vertical static load on back rest clause 6.6

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.300	600	10	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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Managing Director  
V. Andrea Glevon

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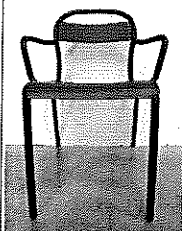
**213389 / 5**

Date received: 26/04/16

Date of test: 09/05/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

**Arm sideways static load test EN 1728:2012+AC:2013**

Arm sideways static load test clause 6.10

Test results:

Horizontal force N	Number of applications	Remarks
400	10	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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*Managing Director*  
Dr. Andrea Giavon

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nr. iscr. C.F. 01818850305  
Reg. Impr. UD 20663  
P. IVA : 01818850305  
C.Soc. € 984.250,00 i.v.

Sede: Via Antica, 24/3  
33048 S. Giovanni al Nat. UD  
Tel. 0432.747211 r.a.  
Fax 0432.747250  
http://www.catas.com  
lab@catas.com

Filiale:  
Via Braille, 5  
20851 Lissone MB  
Tel. 039.464567  
Fax 039.464565  
lissone@catas.com



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## TEST REPORT

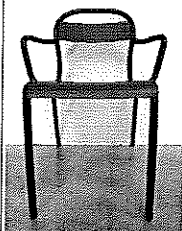
### 213389 / 6

Date received: 26/04/16

Date of test: 09/05/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Arm downwards static load test EN1728:2012+AC:2013

Arm downwards static load test clause 6.11

Test results:

Vertical force N	Number of applications	Remarks
750	5	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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*D. Andrea Giavon*

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Via Braille, 5  
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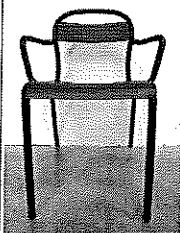
### 213389 / 7

Date received: 26/04/16

Date of test: 07/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Seat and back fatigue test EN 1728:2012+AC:2013

Seat and back fatigue test, clause 6.17

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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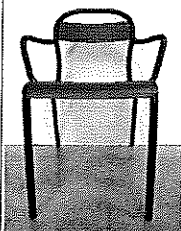
### 213389 / 8

Date received: 26/04/16

Date of test: 21/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Seat front edge durability test EN 1728:2012+AC:2013

Seat front edge durability test clause 6.18

Test results:

Points of application	Seat force N	Number of cycles	Remarks
100 mm back from the front edge	800	50.000	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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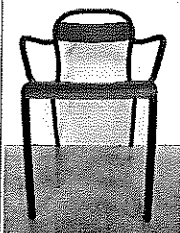
### 213389 / 9

Date received: 26/04/16

Date of test: 23/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Arm fatigue test EN 1728:2012+AC:2013

Arm fatigue test clause 6.20

Test results:

Force on arm rest N	Number of cycles	Remarks
400	30.000	No defects

Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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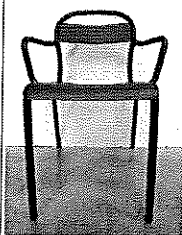
213389 / 10

Date received: 26/04/16

Date of test: 28/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



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VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

### Leg forward static load test EN 1728:2012+AC:2013

Leg forward static load test clause 6.15

#### Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
500	1.000	10	No defects

#### Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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Managing Director  
Dr. Andrea Giavon

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CATAS S.p.A.  
Iscr. Reg. Imprese Udine  
nr. iscr. C.F. 01818850305  
Reg. Impr. UD 20663  
P. IVA : 01818850305  
C.Soc. € 984.250,00 i.v.

Sede: Via Antica, 24/3  
33048 S. Giovanni al Nat. UD  
Tel. 0432.747211 r.a.  
Fax 0432.747250  
<http://www.catas.com>  
[lab@catas.com](mailto:lab@catas.com)

Filiale:  
Via Braille, 5  
20851 Lissone MB  
Tel. 039.464567  
Fax 039.464565  
[lissone@catas.com](mailto:lissone@catas.com)



LAB N° 0027  
Membro degli MRA EA, IAF e ILAC

## TEST REPORT

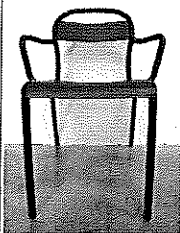
213389 / 11

Date received: 26/04/16

Date of test: 28/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

### Leg sideways static load test EN 1728:2012+AC:2013

Leg sideways static load test clause 6.16

#### Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
400	1.000	10	No defects

#### Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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*Managing Director*  
*Dr. Andrea Giavon*

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33048 S. Giovanni al Nat. UD  
Tel. 0432.747211 r.a.  
Fax 0432.747250  
<http://www.catas.com>  
[lab@catas.com](mailto:lab@catas.com)

Filiale:  
Via Braille, 5  
20851 Lissone MB  
Tel. 039.464567  
Fax 039.464565  
[lissone@catas.com](mailto:lissone@catas.com)



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## TEST REPORT

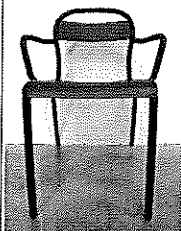
### 213389 / 12

Date received: 26/04/16

Date of test: 28/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Seat impact test EN 1728:2012+AC:2013

Seat impact test clause 6.24

### Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

### Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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Managing Director  
Dr. Andrea Crevon

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# TEST REPORT

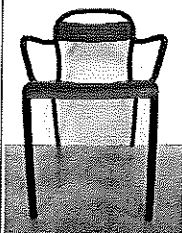
213389 / 13

Date received: 26/04/16

Date of test: 28/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



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31037 RAMON DI LORIA (TV)  
ITALIA

## Back impact test EN 1728:2012+AC:2013

Back impact test clause 6.25

Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

Note:

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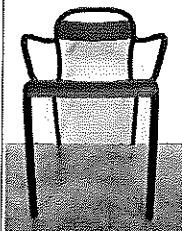
Managing Director  
Dr. Andrea Geyon

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# TEST REPORT

213389 / 14

Date received: 26/04/16  
Date of test: 28/06/16  
Date of issue: 15/07/16



Sample name: STECCA chair

CERANTOLA S.P.A.  
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31037 RAMON DI LORIA (TV)  
ITALIA

## Arm rest impact test EN 1728:2012+AC:2013

Arm rest impact test clause 6.26

### Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

### Note:

The test has been carried out according to table 1 of EN 16139:2013, level L1 - general.

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*Managing Director*  
*Dr. Andrea Giavon*

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Iscr. Reg. Imprese Udine  
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Via Braille, 5  
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[lissone@catas.com](mailto:lissone@catas.com)



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## TEST REPORT

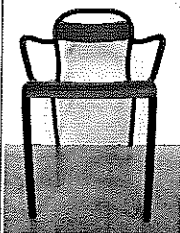
213389 / 15

Date received: 26/04/16

Date of test: 28/06/16

Date of issue: 15/07/16

Sample name: STECCA chair



CERANTOLA S.P.A.  
VIA GIORGIONE 2-ZONA IND.LE  
31037 RAMON DI LORIA (TV)  
ITALIA

## Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 161 N

### Forwards overturning

Horizontal force : 20 N does not overturn

### Rearwards overturning

Fixed back chair

Horizontal force : 161 N does not overturn

### Tilting chair in the rearmost position

Loading discs on the seat : /

### Sideways overturning for chairs with arms

Horizontal force : 20 N does not overturn

### Sideways overturning for chairs without arms

Horizontal force : /

### Forwards overturning for chairs with footrest

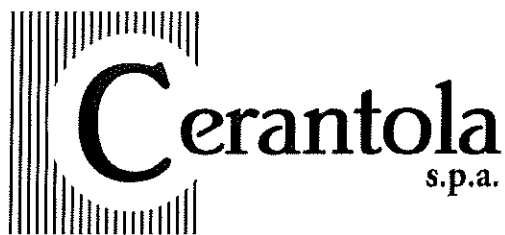
Horizontal force : /

Test passed

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31037 RAMON DI LORIA (TV) ITALY - Via Giorgione, 2 (z.i.)  
Tel: +39.0423.755013 - Fax: +39.0423.755152 - R.E.A. TV 190527  
Reg. Imp. TV n. 02143740260 - C. Id. IVA CE En. IT 02143740260  
Cap. Soc. € 120.000,00 i.v. - E-mail: info@cerantola.com  
Web site: www.cerantola.com

## **ISTRUZIONI D'USO SEDIA STECCA**

Al fine di garantire la stabilità e la durata nel tempo dell'articolo, si consiglia di:

- Prima dell'uso assicurarsi che l'articolo sia assemblato correttamente.
- Non rimuovere alcun componente della sedia manualmente o tramite l'utilizzo di utensili.
- Verificare che il prodotto venga utilizzato con la base della struttura appoggiata al pavimento e che lo stesso non consenta scivolamento.
- Non fare oscillare il prodotto durante l'utilizzo.
- Non sedersi sulla spalliera o sui braccioli.
- Non salire con i piedi e/o con le ginocchia sulla sedia
- Per spostare l'articolo, evitare il trascinamento.
- Il prodotto è adatto ad uso esterno
- Si possono impilare fino a 8 sedie.

## **CONSIGLI DI MANUTENZIONE**

- I liquidi rovesciati devono essere assorbiti immediatamente con un panno pulito ed asciutto.
- EVITARE TASSATIVAMENTE l'uso di solventi o di detergenti chimici, poiché potrebbero alterare le caratteristiche estetiche e fisiche dell'articolo. Per la pulizia usare solamente acqua.

## **USO PREVISTO**

- Seduta per casa / ufficio
- Seduta per sale attesa
- Seduta per comunità/scuole
- Seduta per ristorazione

**CERANTOLA SPA**



31037 RAMON DI LORIA (TV) ITALY - Via Giorgione, 2 (z.i.)  
Tel: +39.0423.755013 - Fax: +39.0423.755152 - R.E.A. TV 190527  
Reg. Imp. TVn. 02143740260 - C. Id. IVA CEE n. IT 02143740260  
Cap. Soc. € 120.000,00 i.v. - E-mail: info@cerantola.com  
Web site: www.cerantola.com

## **STECCA CHAIR USE INSTRUCTIONS**

In order to guarantee the product's stability and duration, we recommend to:

- Before using make sure of the product's correct assembly
- Do not remove any chair's component manually or using utensils;
- Verify that the 4 legs of the chair are completely leant on the floor and the floor does not allow any sliding chair;
- Do not swing the chair during the use;
- Do not sit on the backrest or the arms;
- Do not stand on your feet and/or knees on the chair;
- Do not drag the chair, while moving it;
- The product is suitable for outdoor use;
- Stackable till 8 chairs.

## **MAINTENCE ADVICES**

- Spilled liquids must be immediately absorbed with a clean and dry cloth;
- AVOID MANDATORY the use of chemical solvents and detergents because they might alter the aesthetic and physic characteristics of the product. For the cleaning use only water.

## **EXPECTED USE**

- Home / Office
- Waiting rooms
- Hospitality rooms / Schools
- Restaurants / Bars

**Cerantola Spa**